



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RB KIT 407M
Job Sheet 172473



5043441

Part No: RB KIT 407M

Job Qty: 1 ea

Part Name: Spline Measuring



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/16/18

Job Tracking No:

Due Date: 2/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG RB KIT 407M REV:2 IPP REV A 18.01.25 NEW ISSUE RQ VERIFIED BY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		2/15/18	0.00	0.00	Start Up Small Fab-4		mf 18/02/18
100	Small Fab	1 pcs		2/16/18	0.08	1.00	Small Fab-9		mf 18-02-18
110	QC	1 pcs		2/16/18	0.00	0.00	QC5		mf 18-02-18
130	Packaging	1 pcs		2/16/18	0.00	0.00	Packaging3-2		mf 18-02-18
140	QC21-FG	1 Ea		2/16/18	0.00	0.00	QC21		mf 18-02-18

Part Op 100 - -Print sheet 3 of 5 of the dwg. for labels and cut out. -Place pins in vials with the correct label. -Assemble kit.
Descriptions: 130 - Identify and Stock

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FEB 20 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
07-1000	Vials w/Lids	16 (16 ea)	90-Start up Operation	
APP-1120-E	Case	1 Ea (1 ea)	90-Start up Operation	
RB KIT 407M-01	Gauge Pin	2 pcs (2 ea)	90-Start up Operation	
RB KIT 407M-03	Gauge Pin	2 pcs (2 ea)	90-Start up Operation	
RB KIT 407M-05	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-07	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-09	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-11	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-13	Gauge Pin	2 pcs (2 ea)	90-Start up Operation	
RB KIT 407M-15	Gauge Pin	2 pcs (2 ea)	90-Start up Operation	
RB KIT 407M-17	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-19	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-21	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-23	Gauge Pin	2 pcs (2 ea)	90-Start up Operation	
RB KIT 407M-25	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-27	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-29	Gauge Pin	2 pcs (2 ea)	90-Start up Operation	
RB KIT 407M-31	Gauge Pin	2 Ea (2 ea)	90-Start up Operation	
RB KIT 407M-35	Labels	1 (1 ea)	90-Start up Operation	
RB KIT 407M-39	Bottom Foam (Ethafom 220, Black, 2.58 x 4.83 x 7.34)	1 Ea (1 ea)	90-Start up Operation	
RB KIT 407M-41	Top Foam (Ethafom 220, Black, 0.45 x 4.79 x 7.26)	1 Ea (1 ea)	90-Start up Operation	
RB41011	Dart Tooling Placard, Aluminum	1 Ea (1 ea)	90-Start up Operation	

As attached report

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	071600	16	0	0
	APP-1120-E	1	3	0
	RB KIT 407M-01	2	0	0
	RB KIT 407M-03	2	0	0
	RB KIT 407M-05	2	2	0
	RB KIT 407M-07	2	2	0
	RB KIT 407M-09	2	1	0
	RB KIT 407M-11	2	2	0
	RB KIT 407M-13	2	2	0
	RB KIT 407M-15	2	0	0
	RB KIT 407M-17	2	2	0
	RB KIT 407M-19	2	2	0
	RB KIT 407M-21	2	2	0
	RB KIT 407M-23	2	0	0
	RB KIT 407M-25	2	2	0
	RB KIT 407M-27	2	2	0
	RB KIT 407M-29	2	0	0
	RB KIT 407M-31	2	2	0
	RB KIT 407M-35	1	0	0
	RB KIT 407M-39	1	3	0
	RB KIT 407M-41	1	3	0
	RB41011	1	948	0
Part Specifications				
Specifications could not be found.				

Plex 2/16/18 3:49 PM Dart.Gagnon.Michelle



Dart Hawkesbury
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Container Trace

S043441 Container Trace - Upstream														
Output Serial No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufacturer Code
S021040	S021037	Stock	RB41011P	Purchasing	100	12/13/2017 8:08 AM	935.000	Ea	Purchasing	PO038109	168548	Purchasing		
S043428	S043370	Stock	RB KIT 407M-19	QC21-SA	140	2/16/2018 4:55 PM	2.000	Ea	Start Up Small Fab-4	S043370		Start Up Small Fab-4		
S043429	S043371	Stock	RB KIT 407M-21	QC21-SA	140	2/16/2018 4:56 PM	2.000	Ea	Start Up Small Fab-4	S043371		Start Up Small Fab-4		
S043431	S043373	Stock	RB KIT 407M-25	QC21-SA	140	2/16/2018 4:57 PM	2.000	Ea	Start Up Small Fab-4	S043373		Start Up Small Fab-4		
S043432	S043374	Allocated	RB KIT 407M-27	QC21-SA	140	2/16/2018 4:58 PM	2.000	Ea	GA	S043374		Start Up Small Fab-4		
S043433	S043375	Stock	RB KIT 407M-31	QC21-SA	140	2/16/2018 4:59 PM	4.000	Ea	Start Up Small Fab-4	S043375		Start Up Small Fab-4		
S043435	S043400	Stock	RB KIT 407M-11	QC21-SA	140	2/16/2018 5:07 PM	2.000	Ea	GA	S				
S043436	S043428	Stock	RB KIT 407M-19	QC21-SA	140	2/16/2018 5:13 PM	2.000	Ea	GA	S043370				
S043437	S043429	Stock	RB KIT 407M-21	QC21-SA	140	2/16/2018 5:15 PM	2.000	Ea	GA	S043371				
S043440	S021040	Stock	RB41011	QC21-SA	140	2/16/2018 5:17 PM	1.000	Ea	GA	S021040	168548			
S043441	S042868	Allocated	APP-1120-E	Start up Operation	90	2/16/2018 5:20 PM	1.000	Ea	Start Up Small Fab-4	S042868	172473	Start Up Small Fab-4		
S043441	S043440	Allocated	RB41011	Start up Operation	90	2/16/2018 5:20 PM	1.000	Ea	Start Up Small Fab-4	S021040	172473	Start Up Small Fab-4		
S043441	S043420	Allocated	RB KIT 407M-01	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	S043420	172473	Start Up Small Fab-4		
S043441	S043343	Allocated	RB KIT 407M-05	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	s043343	172473	Start Up Small Fab-4		
S043441	S043364	Allocated	RB KIT 407M-07	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	s043364	172473	Start Up Small Fab-4		
S043441	S043365	Allocated	RB KIT 407M-09	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	S043365	172473	Start Up Small Fab-4		
S043441	S043435	Allocated	RB KIT 407M-11	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	S	172473	Start Up Small Fab-4		
S043441	S043368	Allocated	RB KIT 407M-13	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	S043368	172473	Start Up Small Fab-4		
S043441	S043401	Allocated	RB KIT 407M-15	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	S	172473	Start Up Small Fab-4		
S043441	S043369	Allocated	RB KIT 407M-17	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	S043369	172473	Start Up Small Fab-4		
S043441	S043436	Allocated	RB KIT 407M-19	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	S043370	172473	Start Up Small Fab-4		
S043441	S043437	Allocated	RB KIT 407M-21	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	S043371	172473	Start Up Small Fab-4		

S043441 Container Trace - Upstream														
Output Serial No	Depleted Serial No	Status	Part No/Material	Operation Code	Op No	Depleted Date	Depleted Qty	Unit	Location	Serial No/Batch	Job No	Workcenter Code	Manufacturer Part No	Manufacturer Code
S043441	S043403	Allocated	RB KIT 407M-23	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	S043403	172473	Start Up Small Fab-4		
S043441	S043431	Stock	RB KIT 407M-25	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	S043373	172473	Start Up Small Fab-4		
S043441	S043432	Allocated	RB KIT 407M-27	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	S043374	172473	Start Up Small Fab-4		
S043441	S043433	Stock	RB KIT 407M-31	Start up Operation	90	2/16/2018 5:20 PM	2.000	Ea	Start Up Small Fab-4	S043375	172473	Start Up Small Fab-4		
S043441	S042869	Allocated	RB KIT 407M-39	Start up Operation	90	2/16/2018 5:20 PM	1.000	Ea	Start Up Small Fab-4		172473	Start Up Small Fab-4		
S043441	S042870	Allocated	RB KIT 407M-41	Start up Operation	90	2/16/2018 5:20 PM	1.000	Ea	Start Up Small Fab-4		172473	Start Up Small Fab-4		

S043441 Details											
Part No	Operation	Material	Status	Quantity	Net Weight	Add Date	Add By	Job No	Location	Serial No/Batch	
RB KIT 407M	QC21-FG		Stock	1.000	0.000	2/16/2018 5:21 PM	Frans Franken	172473	FG	S043441	

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